

**BidItUp Invites You to Participate in The Acquisition of:
Assets via Private Treaty, Turnkey Asset & Real Estate Opportunity or Auction**

Strategic Global Offering of Complete Stamping & Welded Metal Assemblies Plant

- Turnkey Manufacturing & Real Estate Opportunities
- Machinery & Equipment

**OVER 40 MILLION DOLLAR INVESTMENT IN MACHINERY & INFRASTRUCTURE
OPPORTUNITY TO RUN PRODUCTION LINES IN PLACE
UNPRECEDENTED ENGINEERING & ASSET INFRASTRUCTURE**

REAL ESTATE



Dexter Stamping represents a strategic acquisition opportunity into high-precision automotive component manufacturing, featuring late-model, production-ready stamping, forming, and robotic welding systems used to produce safety-critical structural, fuel, exhaust, seating, and lighting assemblies

What the Murfreesboro Tennessee Plant Does – End-to-End

A turnkey, fully integrated production facility that transforms raw metal (coil, strip, wire, and tube) into finished stamped, formed, welded, and assembled components – serving automotive Tier 1 / Tier 2 supply chains and diversified industrial markets. Contact: Tara Shaikh, Tara@biditup.com, +1 (818) 508-7034

Complete Production Flow:

Stamp & Form – High-tonnage presses with advanced coil feed lines
Secondary Forming – CNC wire & tube bending with custom automation
Weld & Join – Resistance welding and robotic MIG welding cells
Machine & Support Tooling – CNC machining, grinders, mills, heat treat, EDM
Inspect & Validate – CMM metrology, gaging labs, APQP-level quality systems
Convey, Assemble & Ship – Automated assembly lines and material handling infrastructure
Core Equipment & Capabilities

1. High-Volume Metal Stamping & Forming

The foundation of the operation – engineered for repeatable, high-throughput, tight-tolerance production.

AIDA 700-Ton Press with Dallas Industries Feedline
Minster Presses up to 1200-Ton (including 600-, 400-, and 300-Ton units)
Servo Roll Feeders & Formtek SMXIV24 Coil Feed Systems
Capability: Progressive and transfer-style stamping for automotive-grade structural and precision components.

2. Welding & Automated Assembly

Purpose-built to convert stampings into production-ready assemblies.

- Dozens of Roueche Resistance Welders
- Robotic Weld Cells (Accubilt / Southeastern Technology)
- Accushuttle MIG Welding Automation
- Lincoln Robotic Welding Stations
- Automated Assembly & Conveying Systems

Capability: Delivery of fully welded subassemblies and modules – not just loose stampings.

3. CNC wire & tube Forming

A key differentiator beyond traditional press shops.

- AIM Accuform Systems
- AFE & AFC Single-Head CNC Benders
- i4-S16 Multi-Head CNC Wire Benders
- UTE Double-Stack Bender Cells with Automation
- CNC Tube Bending Machines

Capability: Integrated stamped + wire/tube formed assemblies for automotive mechanisms, structural supports, and actuator hardware.

4. Toolroom, Machining & Heat Treat Support

Built to sustain high-uptime production and rapid changeovers.

- Haas CNC Machining Centers
- Bridgeport Mills
- Chevalier Surface Grinders
- Lucifer Double-Oven Heat Treat Furnace
- Dedicated EDM & CNC Tooling Areas

Capability: In-house die maintenance, fixture support, weldment machining, and production reliability.

5. Advanced Quality & Metrology Infrastructure

Supporting precision, repeatability, and Tier-level compliance.

- Wenzel Xorbit 8.10.7 CMM
- Romer Absolute Arm
- Comprehensive Inspection & Gaging Labs
- APQP-Aligned Quality Systems

Capability: Production of non-commodity, tight-tolerance, safety-critical components.

Dexter Stamping - Murfreesboro, Tennessee

**ONLINE BIDDING OPEN NOW!
AUCTION GOES LIVE APRIL 9TH**



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Real Estate & Production - In Place Opportunities

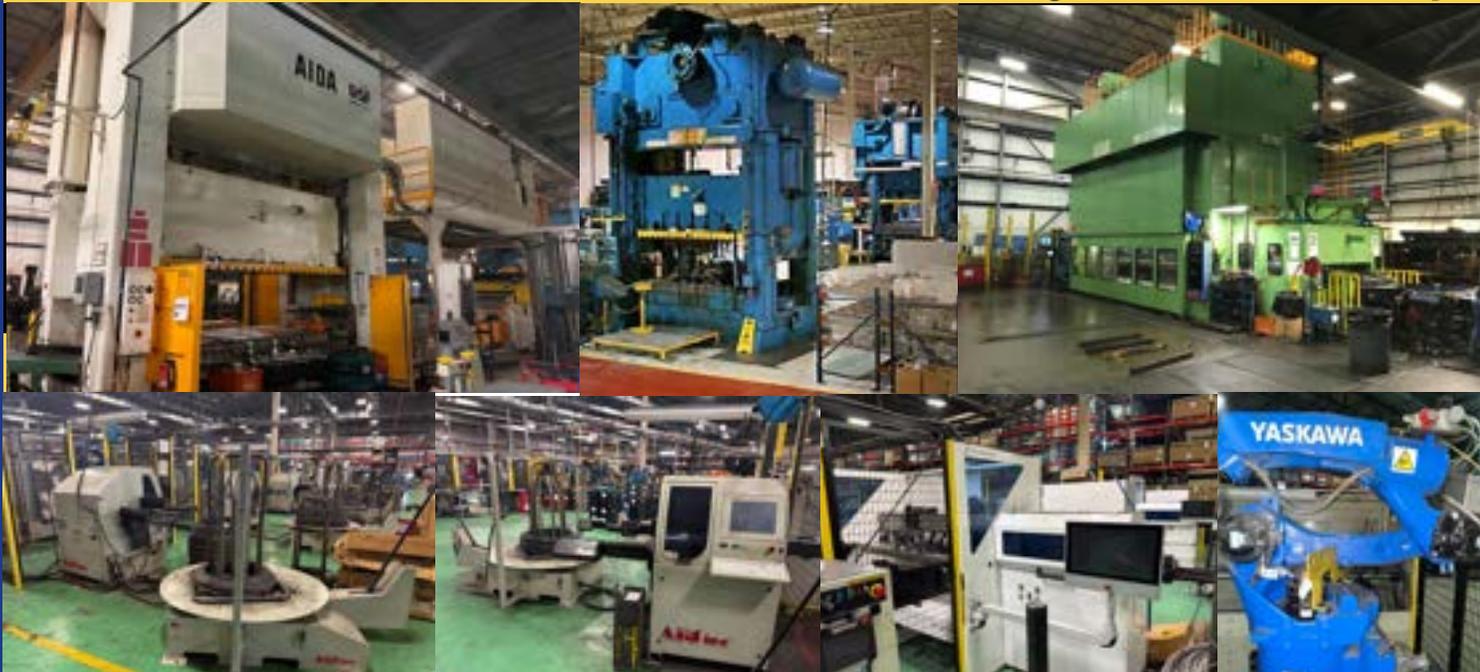
Dexter Stamping represents a fully integrated, high-tonnage metal forming operation built to support demanding industrial and automotive production. With press capacities ranging from 200 to 1,200 tons — including large-format and heavy-gauge capabilities — the facility is equipped for structural stampings, progressive die applications, and high-volume manufacturing. The fully equipped and furnished office spaces, conference rooms and excellent building power supply compliment the complete package offered.

Complete coil-to-press automation systems, including servo feeds, straighteners, and uncoilers, enable efficient, continuous production across multiple lines. This is a turnkey stamping platform designed for scale, precision, and industrial durability.

Metal Stamping, Assembly, Heavy Duty Welding , Tapping, Tube Bending, Deburring, E-Coat, Various Platings, Heat Treat, Blazing & Much More!



State of the Art, Late Model Production Infrastructure Engineered for Efficiency



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AUCTIONS WORLDWIDE

THE GLOBAL LEADER
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Featured High Tonnage Press Systems



2010 1200 Ton AIDA Transfer Stamping Press, Model TMX-S2-12000



COILTECH DECOILER

2020 630-Ton AIDA Metal Stamping Press DSF-M2-6300-365-150



Coiltech Decoiler



Dallas Heavy Duty Servo Roll Feed



DALLAS SERVO STRAIGHTENER DPS-4, DALLAS DECOILER



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Featured High Tonnage Press Systems



LOT 1000

6,300 kN (693 Ton) Mechanical Press Line – 2020
COMPLETE HIGH-CAPACITY STAMPING SYSTEM
A modern, heavy-duty straight-side mechanical press
engineered for large-format, high-force applications.
Press Capacity: 6,300 kN (Approx. 693 US Tons)
Stroke: 400 mm (15.75")
Power: 480V / 60Hz
Manufactured: February 2020
Serial No.: A7006-0134

An exceptional opportunity to acquire a late-model, high-tonnage production system.

LOT 1003

12,000 kN TMX-S2-12000 Press Line – 2010
LARGE-FORMAT INDUSTRIAL STAMPING PLATFORM
Capacity: 12,000 kN
Slide/Bolster Area: 6,000 x 2,000 mm
Designed for oversized and heavy-gauge stamping applications
requiring significant forming force and bed area.
A rare large-bed press solution.

STRAIGHT-SIDE MECHANICAL POWER PRESSES

LOT 1001

1200 Ton Minster Straight-Side Press – 1996
Manufactured by The Minster Machine Company (Ohio, USA)
A proven high-tonnage straight-side stamping press built for
demanding progressive die and industrial forming operations.
Capacity: 1,200 Tons

LOT 1004

500 Ton Minster Mechanical Power Press
Heavy-duty straight-side press designed for blanking, forming, and progressive die
applications.

LOT 1005

600 Ton Minster E2-600 Stamping Press – 1989
Bolster: 108" x 54"
Speed: 0 – 60 SPM
A substantial production press with wide bolster capacity.

LOT 1002

450 Ton AIDA PMX-L2-4000 Straight-Side Press
Manufactured in Japan
Capacity: 4,000 kN (Approx. 450 Tons)
Serial No.: 12904-1379

Precision-engineered AIDA straight-side mechanical press designed for consistent
high-speed production.

LOT 1006

300 Ton Niagara SE2-300-84-48UH
Straight-Side Double Crank Mechanical Press
Bed Size: 84" x 48"
Stroke: 8"
Shut Height: 32"
Speed: 35 – 70 SPM
Main Motor: 50 HP
Heavy-duty stamping platform ideal for medium to high-volume production.

LOT 1007

300 Ton Clearing Niagara Straight-Side Press Line
Capacity: 300 Metric Tons (~330 US Tons)
Approx. Height: 199"
Approx. Weight: 76,000 lbs
Complete production configuration.

Featured High Tonnage Press Systems



LOT 1008

200 Ton Niagara SC2-200-72-36 Press Line

Bed & Slide Area: 72" x 36"

Stroke: 6" - 10"

Speed: 40 - 80 SPM

Weight: 60,000 - 75,000 lbs

Versatile straight-side production press suited for a wide range of stamping applications.

FEED LINES, SERVO FEEDS & STRAIGHTENING SYSTEMS

LOT 1000B

Dallas Heavy-Duty Servo Roll Feed - Model DRFH-648

Max Coil Width: 48"

Max Coil Weight: 25,000 lbs

LOT 1001B

Minster Stock Straightener & Feed Line - Model MS40-62-7

Thickness Capacity: Up to 0.300"

Line Speed: 80 - 800 IPM

LOT 1002B

AIDA Straightener Feeder - Model LFG-800R-3A

Coil Width: 100 - 800 mm

Thickness: 0.5 - 6.0 mm

Max Coil Weight: 5,000 kg

LOT 1007B

Cooper-Weymouth Peterson Servo Feed System

High-precision servo-controlled feed system for consistent material advancement.

COIL HANDLING & DECOILERS

LOT 1000C

Dallas Decoiler - Model PTR-30,000

Capacity: 30,000 lbs

Coil OD: 28" - 72"

Width Range: 8" - 48"

LOT 1007C

Niagara Decoiler

LOT 1008B

Feedlease Coil Straightener

Handles stock widths from 12" to 42"

Processes mild steel from .020" to .250" thickness

LOT 1008C

Feedlease Decoiler

COMPLETE PRODUCTION LINES AVAILABLE

The following lots are offered as complete integrated press lines, providing turnkey production capability:

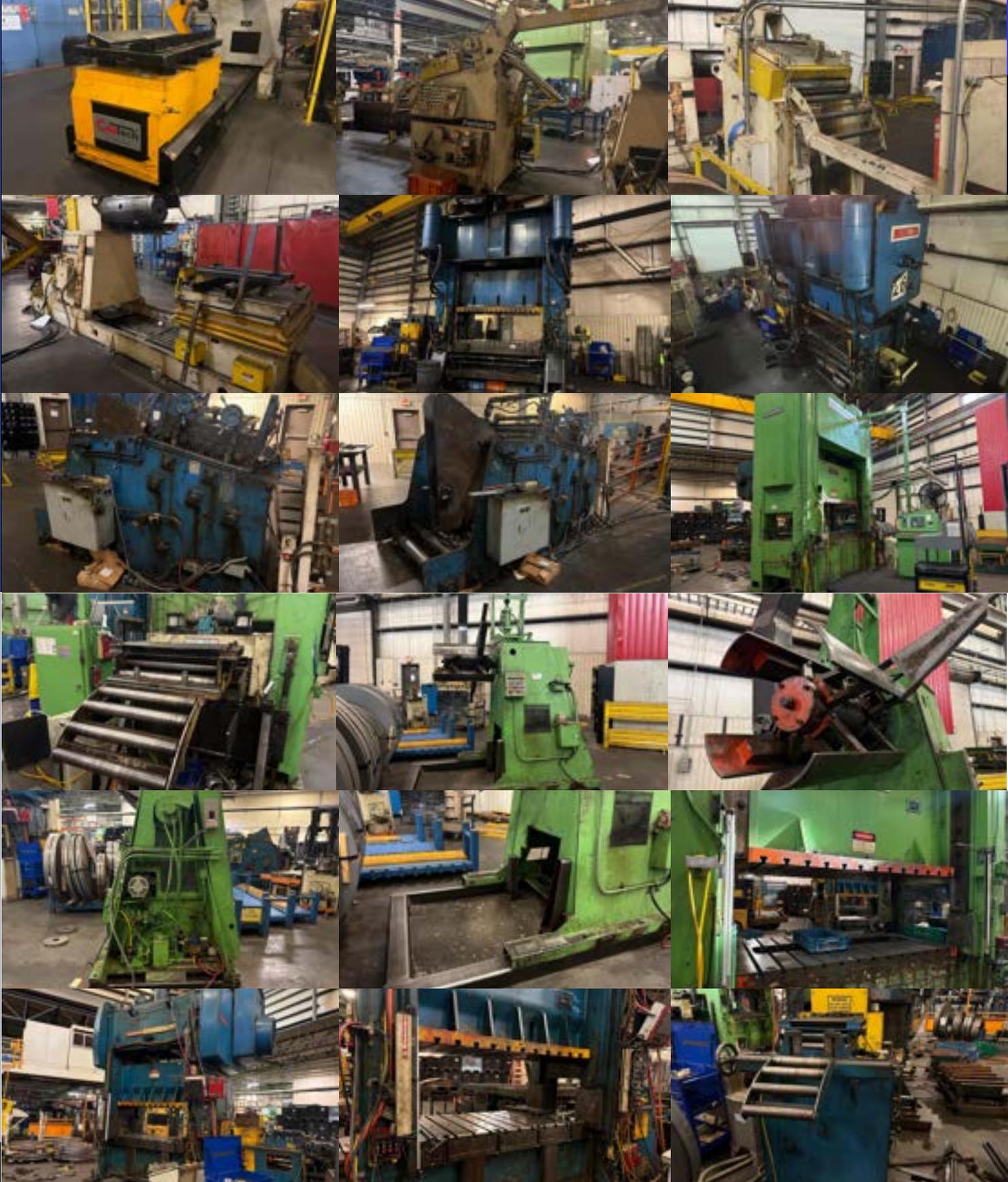
- Lot 1000 - 6,300 kN Press Line
- Lot 1001 - 1200 Ton Minster Line
- Lot 1002 - 450 Ton AIDA Line
- Lot 1003 - 12,000 kN Line
- Lot 1004 - 500 Ton Minster Line
- Lot 1007 - 300 Ton Clearing Niagara Line
- Lot 1008 - 200 Ton Niagara Line

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Featured High Tonnage Press Systems



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ADVANCED AUTOMATION, WIRE FORMING

MULTIPLE 2022 JP AUTOMATION 3D CNC WIRE BENDING MACHINE,
JP WIRE FEEDER AND SAFETY CAGE

LATE MODEL!
WELL EQUIPPED!

TUBE BENDING EQUIPMENT

- UTE1 - CNC Hybrid Electric tube bender with robot and automation
- UTE2 - CNC Hybrid Electric tube bender with robot, up to 2" capacity
- Autopress - Robotic tube press operation, 45T Stamtek

MIG WELDING CELLS

- Robot 1 - Two robot MIG welder with two double-sided servo positioners
- Robot 2 - Lincoln Electric Automation PRO-PAK, two robot MIG welding system
- Robot 3 - Two robot MIG welder with two double-sided servo positioners
- Accubilt 1 - Single robot dual shuttle MIG cell
- Accubilt 2 - Two robot dual shuttle MIG cell
- Accubilt 4 - Single robot dual shuttle MIG cell
- Accubilt 5 - Single robot dual shuttle MIG cell



The facility includes 1-, 2-, and 3-head AIM CNC wire bending equipment, well equipped with add-ons, providing versatile, multi-configuration wire forming capability. The 2020 AIM CNC wire bending platform, complete with AIM wire feed system and automated staging, delivers advanced multi-axis programmable bending, repeatable precision forming, and the ability to produce complex 3D wire geometries in medium-to-high volume production environments. This equipment is ideally suited for automotive seat components, structural wire forms, reinforcement assemblies, and EV-related formed wire applications.

Supporting the wire forming systems are multiple 2020 Yaskawa GP12 6-Axis industrial robots equipped with YRC1000 controllers and integrated into AIM automation cells. These robotic systems enable automated part handling, press-to-process transfer, and integrated production staging, reducing manual intervention while improving repeatability and cycle consistency. Working in conjunction with AIM RS6 automated industrial machines and AIM SA300 vertical parts accumulation and staging systems, the configuration creates a highly automated forming and material handling environment built for precision, efficiency, and scalable production.

Late Model, Excellent Wire & Tube Bending



WIRE BENDING EQUIPMENT

Single Head CNC Wire Benders (2020)

- AFC6-1 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

- AFC6-2 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

- AFC6-3 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

- AFC6-4 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

- AFC6-5 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 5.0mm, 6.0mm

- AFC6-6 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 3.5mm, 4.0mm, 5.0mm, 6.0mm

- AFC6-7 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

- AFC6-8 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

- AFC6-9 (2020) - Single Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm

Double Head CNC Wire Benders (2020)

- DH6-1 (2020) - Double Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm, 4.0mm

- DH6-2 (2020) - Double Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm, 4.0mm

- DH6-3 (2020) - Double Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm, 4.0mm

- DH6-4 (2020) - Double Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm, 4.0mm

- DH6-5 (2020) - Double Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm, 4.0mm

- DH6-6 (2020) - Double Head CNC wire bender capable of 2mm - 6mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm, 4.0mm

Double Head CNC Wire Benders - 8mm Capacity (2020)

- DH8-1 (2020) - Double Head CNC wire bender capable of 2mm - 10mm

Tool Kits Available: 2.6mm, 4.0mm, 4.5mm, 7.0mm

- DH8-2 (2020) - Double Head CNC wire bender capable of 2mm - 10mm

Tool Kits Available: 2.6mm, 4.0mm, 4.5mm, 7.0mm

Tri-Head CNC Wire Benders (2020)

- AFM1 (2020) - Tri-Head CNC wire bender capable of 2mm - 10mm

Tool Kits Available: 3.5mm, 4.0mm, 5.0mm, 6.0mm, 7.0mm

- AFM2 (2020) - Tri-Head CNC wire bender capable of 2mm - 10mm

Tool Kits Available: 3.5mm, 4.0mm, 5.0mm, 6.0mm, 7.0mm

Double Head CNC Wire Benders (2022)

- IPA1 (2022) - Double Head CNC wire bender capable of 2mm - 4mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm

- IPA2 (2022) - Double Head CNC wire bender capable of 2mm - 4mm

Tool Kits Available: 2.0mm, 2.6mm, 3.5mm

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GENERAL PLANT SUPPORT, TESTING & TOOLROOM EQUIPMENT



GENERAL PLANT SUPPORT, TESTING & TOOLROOM EQUIPMENT

Overhead Material Handling

- Deshazo Overhead Bridge Crane - 7.5 Metric Ton Capacity
- Konecranes Overhead Bridge Crane - 12.5 Ton Capacity
- Deshazo Overhead Bridge Crane - 7.5 Metric Ton Capacity

Supporting heavy die handling, press servicing, and full production logistics.

Quality Control & Testing Equipment

- Wenzel XO 87 High-Precision Coordinate Measuring Machine (CMM)
Advanced dimensional inspection for complex formed and machined components.
- AICON Accurex TubeInspect P8.2 Optical 3D Measurement System
High-speed, non-contact inspection for tube and wire form validation.

Toolroom & Machining Equipment

- HAAS CNC Machines
Supporting in-house tooling, fixture production, and precision machining.

EDM Machines (Electrical Discharge Machines)

For precision die work, tooling modification, and tight-tolerance manufacturing.
(If you'd like, I can list specific HAAS and EDM models individually for even stronger presentation.)

Robotic Welding & Fabrication Cells

- Lincoln Electric Automation PRO-PAK Two-Robot MIG Welding System
- Multiple Two-Robot MIG Welding Cells with Double-Sided Servo Positioners
- Accubilt Dual Shuttle MIG Cells (Single & Dual Robot Configurations)

Safety & Facility Infrastructure

- Omron F3SG-4RA1790-30-L Safety Light Curtains (4 Units)
- Industrial Safety Cage System
- Flammable Storage Cabinet
- LAUYANS & Co. Small Parts Storage System
- Max-Pak Model MP-60 Vertical Baler

This reflects a fully equipped, production-ready facility with stamping, wire forming, tube bending, welding, inspection, and toolroom support capabilities under one roof.

A First-of-Its-Kind Infrastructure in Place Offering THE MANUFACTURING FACILITY OF DEXTER STAMPING

- Turnkey Manufacturing & Real Estate Opportunities
- Machinery & Equipment

OPPORTUNITY TO RUN PRODUCTION LINES IN PLACE
UNPRECEDENTED ENGINEERING & ASSET INFRASTRUCTURE



REAL ESTATE

Dexter Stamping represents a strategic acquisition opportunity into high-precision automotive component manufacturing, featuring late-model, production-ready stamping, forming, and robotic welding systems used to produce safety-critical structural, fuel, exhaust, seating, and lighting assemblies

FOR INFORMATION ON THE UNIQUE OPPORTUNITIES AVAILABLE CONTACT US:
TARA@BIDITUP.COM (818) 508-7034

FULL LOT LIST COMING SOON! MANY ASSETS BEING ADDED!
FOR INFORMATION ON THE OPPORTUNITY TO OPERATE THIS FACILITY IN ITS ENTIRETY,
HOW TO REGISTER, HOW TO BID, ASSET QUESTIONS, REAL ESTATE INTEREST,
INSPECTION & TERMS & CONDITIONS OF SALE PLEASE VISIT:

www.BidItUp.com

2 Day Live Webcast Auction of Advanced Manufacturing Assets 4-9 & 4-10

- Late-model production equipment throughout, with significant 2020-2022 installations
- Multi-process manufacturing platform including stamping, CNC wire bending (1, 2 & 3 head), tube bending, robotic welding, inspection, and toolroom support
- Fully integrated automation cells with robotics and material handling systems already engineered and installed
- Turnkey production environment – infrastructure, power distribution, cranes, safety systems, and workflow already in place
- Extensive overhead crane coverage supporting heavy dies, tooling, and material movement
- Advanced optical and CMM inspection systems supporting production-level quality control
- Complete coil-to-finished-part capability under one roof
- Purpose-built production layout designed for efficiency, repeatability, and scale
- Significant capital investment represented in automation, robotics, wire forming, and inspection platforms
- Well-maintained facility reflecting strong operational discipline and pride of ownership
- Ideal for automotive, EV, industrial, and Tier supplier operations seeking immediate scalable capacity
- Rare opportunity to acquire a modern, automation-driven manufacturing platform without lead times or installation risk
- Built for high-volume, precision-driven production with expansion potential

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